



HYDRA

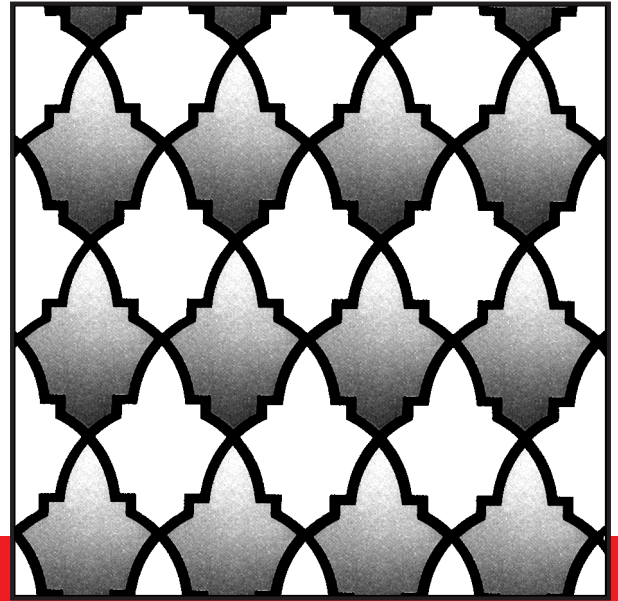
HYDRA WHITE 120 E

Hydra White 120 E Flexible product which can be also used as a mixing white with HYDRA CLEAR 120 E.

- Printable up to 120 (305) mesh counts.
- To reduce viscosity, just add 3% of REDUCER 120.

Main Features:

- High opacity.
- Good coverage.
- Fast curing.
- Excellent bleed resistance.
- Use as a first-down, underbase flash white or an overprint stand-alone white.



technical sheet

COLOUR 1 - RECIPE	RATIO	SCREEN	COLOUR 2 - RECIPE	RATIO	SCREEN
HYDRA WHITE 120 E	100	120/305	HYDRA WHITE 120 E	100	48/123
		GEL 3			GEL 3
		STANDARD			STANDARD
		SQUEEGEE			SQUEEGEE
		75-90-75			65-90-65
COLOUR 3 - RECIPE	RATIO	SCREEN	COLOUR 4 - RECIPE	RATIO	SCREEN
		SQUEEGEE			SQUEEGEE

PRINTER PARAMETERS		PRINTING PROCEDURE		SUITABLE ADDITIVES
DRYER TEMPERATURE	160°C - 320°F	1	PRINT DOUBLE STROKE - FLASH	HYDRACRYL RETARDER: Retarder designed to further improve HYDRA, GEO and PERFETTO screen ink stability. Add 3-5% of HYDRACRYL RETARDER to the inks. Formaldehyde and phthalate free. HYDRA REDUCER 120: To reduce viscosity, just add 3% of HYDRA REDUCER 120. Formaldehyde and phthalate free. UNIFIX LC: Additive specifically designed to ensure the proper resistance to frequent washings at high temperatures. up to 3-5% to be thoroughly mixed with the ink. Phthalates and formaldehyde free Formaldehyde and phthalate free.
CURING TIME	1,5 MIN	2	PRINT DOUBLE STROKE - CURE	
SQUEEGEE ANGLE	20°			
PRINTING SPEED	MEDIUM			
SCREEN CLEAN UP				
USE WATER				
COMMENTS				

DON'T ADD WATER TO THE INK BUT ONLY ADDITIVES

